

Date: Tuesday, 11/29/2005 11:49:39 AM
 User: Linda Lacelle

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services		Drawing Name	: FLOAT SKIDTUBE			
Job Number	: 24922		Part Number	: D412742013			
Estimate Number	: 10366		Drawing Number	: N/A			
P.O. Number	: N/A		Project Number	: N/A			
This Issue	: 11/29/2005 S.O. No. : N/A		Drawing Revision	: N/A			
Prsht Rev.	: NC		Material	: N/A			
First Issue	: N/A		Due Date	: 12/23/2005 Qty: 1 Um: Each			
Previous Run	: 24921		COMMENT Below				
Written By	: SEE ABOVE USER						
Checked & Approved By	: SEE ABOVE USER & DATE						
Comment	: Est Rev: A 05.10.13 New Issue KJ/JLM						

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :		
1.0	DC	DOCUMENT CONTROL		
		Comment: DOCUMENT CONTROL		
		Photocopy bluefile and create labels per PPP D412-742-013CHG001		DA 06/04/07
2.0	D2571	Saddle, Fwd, Out		
		D412-742-043 - B24987		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
		Pick:		
		Qty Part Number Description Batch		
		1 D2571 Saddle Fwd Outside B25829		✓
3.0	D2572	Saddle, Fwd, In		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
		Pick:		
		Qty Part Number Description Batch		
		1 D2572 Saddle Fwd Inside B25898		✓
4.0	D2573	Saddle, Aft, Out		
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)		
		Pick:		
		Qty Part Number Description Batch		
		1 D2573 Saddle Aft Outside B25861		✓

W/O:		WORK ORDER CHANGES					
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 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

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5.0	D2574	Saddle, Aft, In
		Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D2574 Saddle Aft Outside <u>B25999</u> ✓
6.0	D2747	Set Screw
		Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s) Pick: Qty Part Number Description Batch 4 D2747 Bolt <u>B25011</u> ✓
7.0	D2876	Saddle Spacer
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2876 Saddle Spacer <u>B22182</u>
8.0	D2877	Saddle Spacer
		Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D2877 Saddle Spacer <u>B22979</u> ✓
9.0	D34031	Bushing
		Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 16 D3403-1 Bushing <u>B25809</u> ✓
10.0	D34033	Bushing
		Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 D3403-3 Bushing <u>B25809</u> ✓

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Description :

11.0 D3405041 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3405-041	GHW Lug	B25038 ✓

12.0 D3405043 Lug Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
1	D3405-043	GHW Lug	B25039 ✓

13.0 AN4C6A Bolt



Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
16	AN4C6A	Bolt	M19185 ✓

14.0 AN4C46A BOLT



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
4	AN4C46A	Bolt	M17861 ✓

15.0 AN4C52A BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	AN4C52A	Bolt	M18278 ✓

16.0 AN6C12A BOLT



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick:

Qty	Part Number	Description	Batch
8	AN6C12A	Bolt	M17831 ✓

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17.0	AN960C416L	Inventory
Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s) Pick: Qty Part Number Description Batch 32 AN960C416L Washer <u>m18822</u> ✓		
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 AN960C616L Washer <u>m18822</u> ✓		
19.0	AN960C716L	Inventory
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 16 AN960C716L Washer <u>m18822</u> ✓		
20.0	MS210434	Nut
Comment: Qty.: 28.0000 Each(s)/Unit Total : 28.0000 Each(s) Pick: Qty Part Number Description Batch 28 MS21043-4 Nut <u>19x m18535 - 9x m19185</u>		
21.0	NAS1515H4L	Inventory
Comment: Qty.: 32.0000 Each(s)/Unit Total : 32.0000 Each(s) Pick: Qty Part Number Description Batch 32 NAS1515H4L Washer <u>m19099</u> ✓		

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22.0	NAS1515H6L	Inventory
Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s) Pick: Qty Part Number Description Batch 8 NAS1515H6L Washer <u>M18809</u> ✓		
Comment: Qty.: 16.0000 Each(s)/Unit Total : 16.0000 Each(s) Pick: Qty Part Number Description Batch 16 NAS1515H7L Washer <u>M18919</u> ✓		
24.0	D412742043	SKIDTUBE ASSEMBLY
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D412-742-043 Skidtube Ass <u>B34987</u>		
25.0	D3407041	Tow Ring
Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3407-041 TOW RING <u>B25040</u> ✓		
26.0	D34173	Washer
Comment: Qty.: 2.0000 Each(s)/Unit Total : 2.0000 Each(s) Pick: Qty Part Number Description Batch 2 D3417-3 WASHER <u>1x B24175</u> <u>1x B25119</u>		

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27.0	MS210434	Nut
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 MS21043-4 NUT M18535 ✓</p>		
<p>Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s) Pick: Qty Part Number Description Batch 1 D3456-1 WASHER B024174 ✓</p>		
28.0	D34561	Inventory
<p>Comment: INSPECT 100% KITS FOR COMPLETENESS</p>		
29.0	QC4	INSPECT 100% KITS FOR COMPLETENESS
30.0	PACKAGING 1	PACKAGING RESOURCE #1
<p>Comment: PACKAGING RESOURCE #1 Identify and pack for shipping as per PPP D412-742-013 Location: _____</p>		
31.0	DC	DOCUMENT CONTROL
<p>Comment: DOCUMENT CONTROL Inspection Level 21</p>		

Job Completion



W 86-04-07

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